SAFETY DATA SHEET

1. Identification

Product identifier **Gray Pipe Joint Compound**

Other means of identification

SDS number 1703E

Synonyms Part Numbers: 31226, 31227, 31228, 32235, 31236, 48005, 48324

Recommended use Pipe Joint Compound for Threaded Metal Pipes

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name Oatey Co.

Address 4700 West 160th St.
Cleveland, OH 44135

Telephone 216-267-7100

E-mail info@oatey.com

Transport Emergency Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)

Emergency First Aid 1-877-740-5015

Contact person MSDS Coordinator

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Calcium carbonate	1317-65-3	60-75
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	20-30
Canola Oil, Polymd., Oxidized	129828-25-7	1-5
Crystalline silica (Quartz)	14808-60-7	<0.8

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	The product is immiscible with water and will sediment in water systems. Large Spills: Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Avoid prolonged exposure. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	PEL	5 mg/m3	Mist.
		2000 mg/m3 500 ppm	

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Crystalline silica (Quartz) (CAS 14808-60-7)	TWA	0.3 mg/m3	Total dust.
		0.1 mg/m3	Respirable.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Crystalline silica (Quartz) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Crystalline silica (Quartz) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear suitable protective clothing.

Respiratory protection Use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid paste.

Color Gray.

Odor Odorless

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point	> 212.0 °F (> 100.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	< 1
Relative density	1.75
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	20000 cP
Other information	
VOC (Weight %)	11 g/l

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Fluorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

Information on toxicological effects

Acute toxicity	Not available.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.)

IARC Monographs. Overall Evaluation of Carcinogenicity

Crystalline silica (Quartz) (CAS 14808-60-7)	1 Carcinogenic to humans.
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	3 Not classifiable as to carcinogenicity to humans.

NTP Report on Carcinogens

Crystalline silica (Quartz) (CAS 14808-60-7)	Known To Be Human Carcinogen.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

Further information This product has no known adverse effect on human health.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations

All components are on the U.S. EPA TSCA Inventory List.
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Calcium carbonate (CAS 1317-65-3)
Crystalline silica (Quartz) (CAS 14808-60-7)
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

US. New Jersey Worker and Community Right-to-Know Act

Calcium carbonate (CAS 1317-65-3)
Crystalline silica (Quartz) (CAS 14808-60-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Calcium carbonate (CAS 1317-65-3)
Crystalline silica (Quartz) (CAS 14808-60-7)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Crystalline silica (Quartz) (CAS 14808-60-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-February-2015

Revision date -

Version # 01

HMIS® ratings Health: 0
Flammability: 0
Physical hazard: 0

Disclaimer Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

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TECHNICAL SPECIFICATION

GRAY
PIPE JOINT COMPOUND

TECHNICAL SPECIFICATION: Oatey Gray Pipe Joint Compound is a firm, smooth sealing compound in paste form and can be used to create tight joints on lines carrying water, steam or air. Gray Pipe Joint Compound is recommended for use on most metal threads.

PHYSICAL/CHEMICAL PROPERTIES

Pressure Rating	
Liquids	10,000 psi @ -20° F to 500° F
Gases	3,000 psi @ -20° F to 400° F
Required Dry Time	Up to 125 psi, no wait
	Over 125 psi, 4 hours
Appearance	Gray Paste
Shelf Life	2 years from manufacture date

DIRECTIONS FOR USE

Clean all pipe threads. Be sure all joints to be sealed are free from rust, scale, grease or other contamination. Remove any debris with a cloth or wire brush. Stir contents thoroughly and apply evenly to male threads.

PRECAUTIONS

Read all cautions and directions carefully before using this product. DO NOT USE ON PLASTIC PIPE. NOT FOR USE ON LINES CARRYING OXYGEN, FLUORINE OR FOR MOLTEN METAL LINES. Do not store near strong oxidizing agents, extreme heat or acids. Keep container closed when not in use. DO NOT REUSE EMPTY CONTAINER. KEEP OUT OF REACH OF CHILDREN.

Refer to material safety data sheet for more information.
For emergency first aid help, call 1-303-623-5716 COLLECT.

COMMON APPLICATIONS

CAN BE USED ON LINES CARRYING:
Air (compressed)
Steam
Water

CAN BE USED ON PIPE MADE OF:
Metal

NOT FOR USE WITH MOLTEN METAL LINES.
NOT FOR USE ON PLASTIC PIPE.

Consult Oatey Technical Department for applications not specifically referenced above.

INGREDIENTS

Calcium Carbonate
Hydrocarbon Oils
Vegetable Oils
Clay
Colorant

This product is not classified as hazardous as defined by 29 CFR OSHA 1910.1200.

APPROVALS AND LISTINGS

NSF® Standard 61 for potable water.

UPC® IAPMO Listed

PRODUCT NUMBER	DESCRIPTION	PACK	CARTON WEIGHT
31226	1 fl. oz. Gray Pipe Joint Compound	12	2 lb.
31226D	1 fl. oz. Gray Pipe Joint Compound – Display	54	9 lbs.
31227	4 fl. oz. Gray Pipe Joint Compound	12	7 lbs.
31228	8 fl. oz. Gray Pipe Joint Compound	12	13 lbs.
31228D	8 fl. oz. 1 fl. oz. Gray Pipe Joint Compound – Display	30	36 lbs.
31235	16 fl. oz. Gray Pipe Joint Compound	24	46 lbs.
31236	32 fl. oz. Gray Pipe Joint Compound	12	43 lbs.